

Procedure 7.20 - Replacing the Stub Tensioner

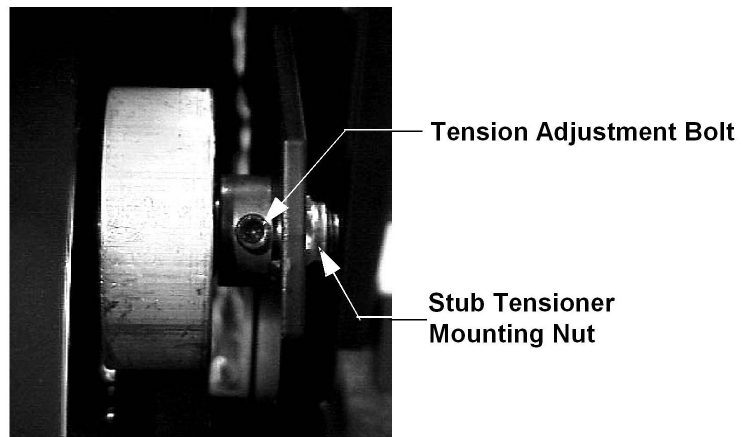
1. Set the on/off switch in the **off** position, then unplug the power cord from the wall outlet.

WARNING

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

2. Remove the rear cover.
3. Loosen the tension adjustment bolt to remove tension from the input belt. See Diagram 7.15.

Diagram 7.15 - Stub Tensioner Mounting



4. Remove the stub tensioner mounting nut and remove the stub tensioner from the drive unit.
5. Loosely mount the replacement stub tensioner in its mounting position.
6. Complete the installation, drive belt alignment and tensioning per Procedure 5.3.